



Table of screw setting torque (N-cm) and recommended drill speed

Prosthesis	Torque (N-cm)
Healing Cap	15
Peek Abutments	10-15
Multi-Unit Abutments	30-35
Single-Unit Abutments	30-35
Equator Abutments	30-35
Ball Abutments	30-35
Multi-Unit Screw	20-25
Single-Unit Screw	20-25
SP Abutment Screw	30-35
NP Abutment Screw	25-30
WP Abutment Screw	30-35
PCA Abutment Screw	25

	Spade	Step Drills				Final Drills			
		2.0 1.5	2.4 2.0	3.2 2.4	3.8 3.2	3.25	3.75	4.2	5.0
Speed RPM	1200- 1500	900- 1100	700- 900	500- 700	400- 600	200 - 400			